

## Polymeric Pseudo-Liquid Membranes for Recovery of Marine Metal Resources

Masakazu Yoshikawa

Department of Biomolecular Engineering  
Kyoto Institute of Technology

### Summary

Separation of mixtures with similar or same molecular dimensions will be attained by using a membrane bearing molecular recognition compounds or functional moieties, expressing molecular recognition ability toward the target substrate. In such a case, there are a couple of membrane systems, such as a liquid membrane and a fixed-carrier membrane, in which molecular recognition materials or functional moieties working as molecular recognition sites are attached to polymeric membranes via covalent bond. A liquid membrane with a transporter for a target molecule will directly reflect the affinity between the transporter and a given target substrate. Construction of liquid membrane is easier than that of fixed-carrier membrane, in other words, a liquid membrane would be constructed by one easy operation, dissolution of transporter into solvent. However, liquid membrane has drawback in long-term stability, such as the evaporation of the membrane solution and “wash-out” of the transporter and/or transporter/target molecule complex during the operation. Overcoming those drawbacks mentioned above, liquid membranes would be a promising and mighty method to separate a target substrate from a mixture containing compounds with similar or same molecular dimensions and showing similar or same chemical and/or physical properties. A polymeric pseudo-liquid membrane is expected to give durable liquid membrane systems.

Novel liquid membrane system, which has been named polymeric pseudo-liquid membrane, were constructed from poly(2-ethylhexyl acrylate) (P2EHA), which showed rubbery state under operating conditions, as a membrane matrix and dibenzo-18-crown-6 (DB18C6) as a model transporter. The membrane performance was studied, adopting KCl as a model substrate. The present polymeric pseudo-liquid membranes transported KCl. The transport rate of  $K^+$  was dependent on the concentration of transporter within the membrane and on the square of the concentration difference across the membrane, implying that the membrane transport was attained by carrier-diffusion mechanism. The membrane transport ability was greatly affected by molecular weight of membrane matrix. The  $K^+$  flux was increased with the decrease in molecular weight of membrane matrix, P2EHA. The flux was also dependent on the operating temperature; the transport rate of  $K^+$  was increased with rise in the operating temperature. The present study revealed that polymeric pseudo-liquid membranes are applicable to membrane separation as one of liquid membrane transport systems for the recovery of marine metal resources.