Development of Potassium and Bromide Ions-memorizing Inorganic Ion-exchangers

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## Summary

It is difficult to selectively separate and take up small amounts of K<sup>+</sup> ions from seawater in the presence of a large excess of Na<sup>+</sup>.

During investigations of the cation-exchange characteristics of inorganic ion-exchangers, we have discovered that K<sup>+</sup> ions in aqueous solution are strongly held on some synthetic fluorine tetrasilicic micas by a cation-exchange reaction at room temperature, i.e., some potassium ion-memorizing inorganic ion-exchangers have been prepared.

From among the successfully synthesized micas, sodium ion-exchanged taeniolite (Na<sup>+</sup>T; NaMg<sub>2</sub>LiSi<sub>4</sub>O<sub>10</sub>F<sub>2</sub>·2H<sub>2</sub>O) and sodium ion-exchanged hectorite (Na<sup>+</sup>H; Na<sup>+</sup><sub>1/3</sub>Mg<sub>8/3</sub> Li<sub>1/3</sub>Si<sub>4</sub>O<sub>10</sub>F<sub>2</sub>·2H<sub>2</sub>O) were found to be promising and the removal behavior of K<sup>+</sup> ions from a model aqueous solution and practical seawater to the hopeful sampleswas examined by using normal batch-and-column methods.

It was found that  $Na^+ \rightleftharpoons K^+$  exchange isotherm on  $Na^+T$  rises steeply and attains plateau above the diagonal line in the initial stages, which reveals that  $K^+$  ions are extremely preferred over  $Na^+$  ions in the low-concentration region of  $K^+$  ions. The order of  $K^+$  ion selectivity was to be  $Na^+H < Na^+T$  in the low-concentration region of  $K^+$  ions.

Further, the Na<sup>+</sup>T was found to selectively take up a regular amount of  $K^+$  ions without depending on the concentrations of Na<sup>+</sup> and  $K^+$  ions in solution.

Taking the results into account we can conclude that  $Na^{+}T$  can be utilized in the separation and uptake of  $K^{+}$  ions from seawater (  $K^{+}$ : 380 ppm,  $Na^{+}$ : 10500 ppm ).