

## Development of Li Ion Sieves Using NaCl-Based Flux Growth Method

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### Summary

Selective lithium uptake from sea water and lake brine is an important challenge in energy and environmental science.  $\text{H}_{1.6}\text{Mn}_{1.6}\text{O}_4$  with pseudo-spinel type structure is a highly selective adsorbent for Li ions, but it is difficult to prepare large, highly crystalline  $\text{H}_{1.6}\text{Mn}_{1.6}\text{O}_4$  crystals with porous structure due to its thermodynamic metastability. Herein we demonstrate simple chemical processes that transform flux-grown, idiomorphic orthorhombic  $\text{LiMnO}_2$  (*o*- $\text{LiMnO}_2$ ) cuboids of micrometre size into hierarchically structured  $\text{H}_{1.6}\text{Mn}_{1.6}\text{O}_4$  rods. We have optimized the flux growth conditions such as the Mn source, holding temperature, and solute concentration, in order to yield large, single phase *o*- $\text{LiMnO}_2$  particles. The use of MnO under very low solute concentration (1 mol %) and high temperature (1,000 °C) is critical to obtaining the single phase, idiomorphic *o*- $\text{LiMnO}_2$  cuboids. The metastability of *o*- $\text{LiMnO}_2$  is confirmed by *ab initio* density functional theory calculation in comparison with other lithium manganates such as  $\text{LiMn}_2\text{O}_4$  and  $\text{Li}_2\text{MnO}_3$ . The successive calcination and acid treatment allow the transformation of *o*- $\text{LiMnO}_2$  into  $\text{H}_{1.6}\text{Mn}_{1.6}\text{O}_4$  rods with porous structure. The resultant  $\text{H}_{1.6}\text{Mn}_{1.6}\text{O}_4$  shows high  $\text{Li}^+$  adsorption capacity ( $\sim 5.6 \text{ mmol g}^{-1}$ ), high  $\text{Li}^+/\text{Na}^+$  selectivity, and good durability compared with existing  $\text{H}_{1.6}\text{Mn}_{1.6}\text{O}_4$  adsorbents.